



**3534-P**



Standard Zubehör  
Standard accessories



1 Satz harte einteilige Bohrbacken  
1 Set of hard outside-inside solid jaws



1 Satz harte einteilige Drehbacken  
1 Set of hard outside solid jaws

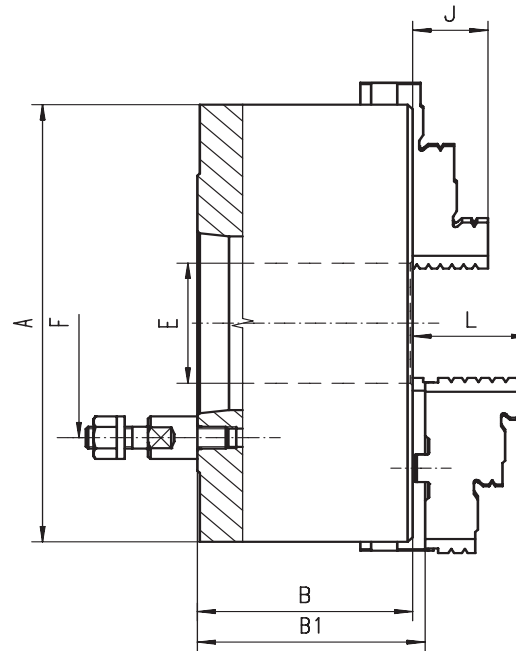


1 Schlüssel  
1 Wrench

Ersatzteile • Spare parts 86-131

Technische Daten • Technical data 132-138

| Artikel Nr.<br>Code No. | Typ<br>Type   |
|-------------------------|---------------|
| 353534200700            | 3534-125-3-P  |
| 353534220000            | 3534-125-4-P  |
| 353534240400            | 3534-160-4-P  |
| 353534250600            | 3534-160-5-P  |
| 353534290300            | 3534-200-5-P  |
| 353534300800            | 3534-200-6-P  |
| 353534330300            | 3534-250-6-P  |
| 353534340500            | 3534-250-8-P  |
| 353534360900            | 3534-315-6-P  |
| 353534370000            | 3534-315-8-P  |
| 353534380200            | 3534-315-11-P |
| 353534400900            | 3534-400-8-P  |
| 353534410000            | 3534-400-11-P |
| 353534751300            | 3534-500-8-P  |
| 353534752600            | 3534-500-11-P |
| 353534760200            | 3534-630-11-P |
| 353534761500            | 3534-630-15-P |



- Unsere hochwertigen BISON PREMIUM Futter zeichnen sich durch besonders hohe Genauigkeiten aus und eignen sich für alle Arbeiten, die ein maximales Maß an Präzision erfordern - speziell design für unsere anspruchsvollen Kunden
- Gehärtete und geschliffene Oberflächen aller relevanten Baugruppen
- Planspirale gewuchtet
- Drehfutter ab ø500mm haben zusätzliche T-Nuten

- BISON PREMIUM chucks are characterized by exceptionally high accuracy values for all operations that require maximum precision - specially designed for our most demanding customers
- Hardened and ground working surfaces
- Balanced scroll plate
- Chucks above ø500mm have additional T-slots

| A   | KK 1:4 | B     | B1    | E     | F     | Stehbolzen | J  | L    | kg  |
|-----|--------|-------|-------|-------|-------|------------|----|------|-----|
|     | ST 1:4 |       |       |       |       | Stud bolts |    |      |     |
| 125 | 3      | 59,5  | 64,8  | 32,0  | 75,0  | 3          | 20 | 40,0 | 5   |
| 125 | 4      | 59,5  | 64,8  | 32,0  | 85,0  | 3          | 20 | 40,0 | 5   |
| 160 | 4      | 68,0  | 72,8  | 42,0  | 85,0  | 3          | 32 | 43,0 | 9   |
| 160 | 5      | 68,0  | 72,8  | 42,0  | 104,8 | 4          | 32 | 43,0 | 9   |
| 200 | 5      | 78,0  | 82,8  | 55,0  | 104,8 | 4          | 29 | 45,0 | 19  |
| 200 | 6      | 78,0  | 82,8  | 55,0  | 133,4 | 4          | 29 | 45,0 | 19  |
| 250 | 6      | 89,0  | 92,8  | 76,0  | 133,4 | 4          | 34 | 53,0 | 32  |
| 250 | 8      | 89,0  | 92,8  | 76,0  | 171,4 | 4          | 34 | 53,0 | 32  |
| 315 | 6      | 96,2  | 101,3 | 103,0 | 171,4 | 4          | 43 | 57,0 | 51  |
| 315 | 8      | 96,2  | 101,3 | 103,0 | 171,4 | 4          | 43 | 57,0 | 51  |
| 315 | 11     | 111,7 | 116,8 | 103,0 | 235,0 | 6          | 43 | 57,0 | 51  |
| 400 | 8      | 108,0 | 116,8 | 136,0 | 171,4 | 4          | 55 | 67,0 | 101 |
| 400 | 11     | 108,0 | 116,8 | 136,0 | 235,0 | 6          | 55 | 67,0 | 101 |
| 500 | 8      | 119,0 | 129,8 | 136,0 | 171,4 | 4          | 60 | 79,0 | 150 |
| 500 | 11     | 119,0 | 129,8 | 190,0 | 235,0 | 6          | 60 | 79,0 | 150 |
| 630 | 11     | 129,0 | 140,3 | 190,0 | 235,0 | 6          | 70 | 87,0 | 274 |
| 630 | 15     | 129,0 | 140,3 | 252,0 | 330,2 | 6          | 70 | 87,0 | 274 |

Größere Durchmesser finden Sie auf Seite 66-79! • Larger diameters available on page 66-79!

**3535-P**



Standard Zubehör  
Standard accessories



1 Satz harte Aufsatzbacken  
1 Set of hard top jaws



1 Satz harte Grundbacken  
1 Set of hard master jaws



1 Schlüssel  
1 Wrench

Ersatzteile • Spare parts 86-131

Technische Daten • Technical data 132-138

| Typ<br>Type   | Artikel Nr.<br>Code No. |
|---------------|-------------------------|
| 3535-125-3-P  | 353535210700            |
| 3535-125-4-P  | 353535220900            |
| 3535-160-4-P  | 353535240200            |
| 3535-160-5-P  | 353535250400            |
| 3535-200-5-P  | 353535290100            |
| 3535-200-6-P  | 353535300600            |
| 3535-250-6-P  | 353535330100            |
| 3535-250-8-P  | 353535340300            |
| 3535-315-6-P  | 353535360700            |
| 3535-315-8-P  | 353535370900            |
| 3535-315-11-P | 353535380000            |
| 3535-400-8-P  | 353535400700            |
| 3535-400-11-P | 353535410900            |
| 3535-500-8-P  | 353535750900            |
| 3535-500-11-P | 353535751100            |
| 3535-630-11-P | 353535760000            |
| 3535-630-15-P | 353535761300            |