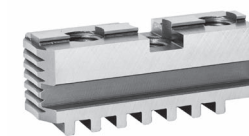




**HARTE GRUNDBACKEN**  
HARD MASTER JAWS



|                 | BISON Futter Typ | Futtergröße    | Artikel Nr.    | A   | B    | C    | D    | E    | F     | G     | H    | J     | K     | L    | M*  | S    | h    | kg / Stück |
|-----------------|------------------|----------------|----------------|-----|------|------|------|------|-------|-------|------|-------|-------|------|-----|------|------|------------|
|                 | BISON Chuck Type | Chuck Size     | Code No.       |     |      |      |      |      |       |       |      |       |       |      |     |      |      | kg / pc.   |
| Ø 125 - 1000 mm | 32**; 35**       | 125            | ● 398535720900 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 36**; 37**       | 125            | ○ 398539620000 | 54  | 20   | 28,0 | 8,0  | 8    | 7,94  | 12,69 | 22,6 | 4,0   | 16,00 | 13,5 | M8  | 3,2  | 7,0  | 0,1        |
|                 | 38**             | 125            | ○ 398540920700 | 54  | 20   | 28,0 | 8,0  | 8    | 7,94  | 12,69 | 22,6 | 4,0   | 16,00 | 13,5 | M6  | 3,2  | 7,0  | 0,1        |
|                 | 3105             | 160            | ● 398530710600 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 160            | ○ 398535730000 | 65  | 20   | 29,0 | 8,0  | 8    | 7,94  | 12,69 | 28,6 | 4,0   | 19,05 | 14,0 | M10 | 3,2  | 8,0  | 0,2        |
|                 | 36**; 37**       | 160            | ○ 398539630200 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 38**             | 160            | ○ 398540930900 | 65  | 20   | 29,0 | 8,0  | 8    | 7,94  | 12,69 | 28,6 | 4,0   | 19,05 | 14,0 | M8  | 3,2  | 8,0  | 0,2        |
|                 | 3105             | 200            | ● 398530720800 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 200            | ○ 398535740200 | 79  | 25   | 33,0 | 9,0  | 10   | 7,94  | 12,69 | 34,9 | 4,0   | 22,25 | 14,0 | M10 | 3,2  | 8,0  | 0,3        |
|                 | 36**; 37**       | 200            | ○ 398539640400 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 38**             | 200            | ○ 398540940000 | 79  | 25   | 33,0 | 9,0  | 10   | 7,94  | 12,69 | 34,9 | 4,0   | 22,25 | 14,0 | M8  | 3,2  | 8,0  | 0,3        |
|                 | 3105             | 250            | ○ 398530730000 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 250            | ● 398535750400 | 92  | 28   | 36,0 | 11,0 | 12   | 12,7  | 19,04 | 39,7 | 4,0   | 27,00 | 16,0 | M12 | 3,2  | 9,0  | 0,5        |
|                 | 36**; 37**       | 250            | ● 398539650600 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 38**             | 250            | ○ 398540950200 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 3105             | 315            | ○ 398530740100 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 315            | ● 398535760600 | 110 | 32   | 40,0 | 12,7 | 12   | 12,7  | 19,04 | 47,6 | 4,0   | 31,75 | 16,0 | M12 | 3,2  | 10,0 | 0,8        |
|                 | 36**; 37**       | 315            | ○ 398539660800 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 38**             | 315            | ○ 398540960400 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 3105             | 400            | ○ 398530790000 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 400            | ● 398535770800 | 130 | 36   | 49,0 | 15,0 | 14   | 12,7  | 19,04 | 57,1 | 7,2   | 38,10 | 22,0 | M16 | 3,2  | 12,0 | 1,1        |
|                 | 36**; 37**       | 400            | ○ 398539670000 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 38**             | 400            | ○ 398540970600 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 500            | ● 398535780000 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 36**; 37**       | 500            | ○ 398539680100 | 166 | 40   | 54,0 | 16,0 | 14   | 12,7  | 19,04 | 57,1 | 7,2   | 38,10 | 32,5 | M20 | 3,2  | 14,2 | 2,2        |
|                 | 38**             | 500            | ● 398540980800 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 32**; 35**       | 630            | ● 398535790100 |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
|                 | 36**; 37**       | 630            | ○ 398539681400 | 210 | 50   | 54,5 | 16,0 | 14   | 12,7  | 19,04 | 57,1 | 7,2   | 38,10 | 32,5 | M20 | 3,2  | 14,2 | 3,3        |
| 38**            | 630              | ○ 398540990000 |                |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
| 32**; 35**      | 800              | ○ 398535800600 |                |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
| 36**; 37**      | 800              | ● 398539682700 | 225            | 50  | 54,5 | 16,0 | 14   | 12,7 | 19,04 | 57,1  | 7,2  | 38,10 | 32,5  | M20  | 3,2 | 14,2 | 3,4  |            |
| 38**            | 800              | ● 398540991200 |                |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
| 32**; 35**      | 1000             | ○ 398532801400 |                |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |
| 36**; 37**      | 1000             | ○ 398539683000 | 328            | 70  | 64,0 | 22,0 | 20   | 12,7 | 19,04 | 57,1  | 7,2  | 38,10 | 36,0  | M22  | 3,2 | 18,0 | 7,8  |            |
| 38**            | 1000             | ● 398540992500 |                |     |      |      |      |      |       |       |      |       |       |      |     |      |      |            |

\* Schrauben sind im Lieferumfang enthalten • Screws are included in delivery

