



3864



Standard accessories



1 Set of hard solid ID jaws



1 Set of hard solid OD jaws

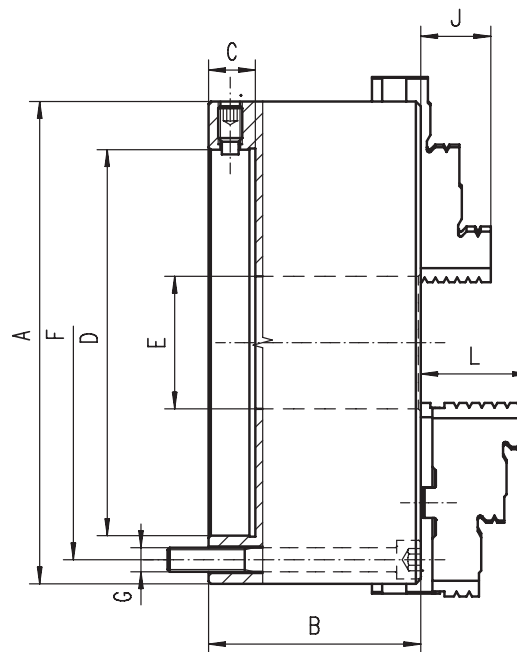


1 Wrench + 1 Hex key

Spare parts 99-141

Technical data 142-148

Code No.	Type
7-868-8050	3864-5"
7-868-8060	3864-6"
7-868-8080	3864-8"
7-868-8100	3864-10"
7-868-8120	3864-12"
7-868-8160	3864-16"
7-868-8200	3864-20"
7-868-8250	3864-25"

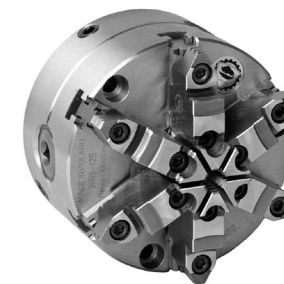


- Hardened and ground working surfaces
- Balanced scroll plate
- Repeatability: 0.0006"
- Fine adjustment radially set screws provide nearly 0 run-out
- The clamped workpiece is adjusted to the required concentricity by means of 4 (8 for sizes 16", 20" and 25") radially arranged adjusting screws
- Made for universal use, but particularly advantageous for grinding machines, indexing heads and lathes
- Mounted on the machine tool spindle from the back of the chuck by using an adapter plate

A [in]	B [in]	C [in]	D [in]	E [in]	F [in]	G	J [in]	L [in]	Weight [lbs]
4.92	2.81	0.59	2.17	1.38	4.25	3xM8	0.79	1.57	13.67
6.30	2.70	0.71	3.39	1.65	5.51	3xM10	1.26	1.69	23.15
7.87	3.07	0.79	4.33	2.17	6.93	3xM10	1.14	1.77	38.58
9.84	3.50	0.79	5.71	2.99	8.82	3xM12	1.34	2.09	72.75
12.40	3.79	0.79	7.09	4.06	11.26	3xM16	1.61	2.20	123.46
15.75	4.84	0.87	11.78	5.35	6.75	6xM16	2.17	2.64	218.26
19.69	5.67	1.18	16.03	7.48	9.25	6xM20	2.36	3.11	396.83
24.80	5.91	1.18	16.03	9.92	13.00	6xM20	2.76	3.43	718.71

Larger diameters available on page 82-93!

3865



Standard accessories



1 Set of hard top jaws



1 Set of hard master jaws



1 Wrench + 1 Hex key

Spare parts 99-141

Technical data 142-148

Type	Code No.
3865-5"	7-868-0500
3865-6"	7-868-0600
3865-8"	7-868-0800
3865-10"	7-868-1000
3865-12"	7-868-1200
3865-16"	7-868-1600
3865-20"	7-868-2000
3865-25"	7-868-2500