

1

2

3

4

5

6



3514



## Standard accessories



1 Set of hard solid ID jaws



1 Set of hard solid OD jaws

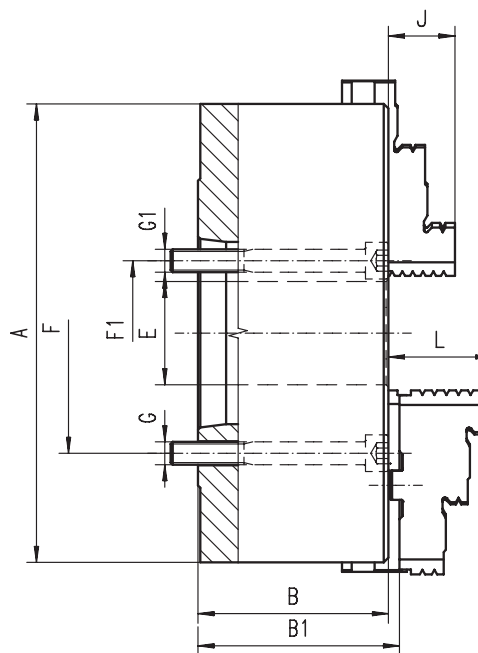


1 Wrench

Spare parts 99-141

Technical data 142-148

| Code No.   | Type        |
|------------|-------------|
| 7-822-0615 | 3514-6"-5   |
| 7-822-0814 | 3514-8"-4   |
| 7-822-0815 | 3514-8"-5   |
| 7-822-0816 | 3514-8"-6   |
| 7-822-1015 | 3514-10"-5  |
| 7-822-1016 | 3514-10"-6  |
| 7-822-1018 | 3514-10"-8  |
| 7-822-1226 | 3514-12"-6  |
| 7-822-1228 | 3514-12"-8  |
| 7-822-1626 | 3514-16"-6  |
| 7-822-1628 | 3514-16"-8  |
| 7-822-1629 | 3514-16"-11 |
| 7-822-2028 | 3514-20"-8  |
| 7-822-2029 | 3514-20"-11 |
| 7-822-2529 | 3514-25"-11 |
| 7-822-2530 | 3514-25"-15 |



- Hardened and ground working surfaces
- Balanced scroll plate
- Chucks above ø20" have additional T-slots

| A<br>[in] | Taper<br>Size | B<br>[in] | B1<br>[in] | E<br>[in] | F<br>[in] | F1<br>[in] | Number<br>of bolts | 3514  |       | 3515    |         | J<br>[in] | L<br>[in] | Weight<br>[lbs] |
|-----------|---------------|-----------|------------|-----------|-----------|------------|--------------------|-------|-------|---------|---------|-----------|-----------|-----------------|
|           |               |           |            |           |           |            |                    | G     | G1    | G       | G1      |           |           |                 |
| 6.30      | 5             | 2.68      | 2.87       | 1.65      | -         | 2.44       | 3                  | -     | 3xM10 | -       | 7/16-14 | 1.26      | 1.69      | 22.05           |
| 7.87      | 4             | 3.07      | 3.26       | 1.65      | 3.25      | -          | 3                  | 3xM10 | -     | 7/16-14 | -       | 1.14      | 1.77      | 41.89           |
| 7.87      | 5             | 3.07      | 3.26       | 1.65      | -         | 2.44       | 3                  | -     | 3xM10 | -       | 7/16-14 | 1.14      | 1.77      | 41.89           |
| 7.87      | 6             | 3.07      | 3.26       | 2.17      | -         | 3.25       | 3                  | -     | 3xM12 | -       | 1/2-13  | 1.14      | 1.77      | 41.89           |
| 9.84      | 5             | 3.50      | 3.65       | 2.99      | 4.13      | -          | 3                  | 3xM10 | -     | 7/16-14 | -       | 1.34      | 2.09      | 70.55           |
| 9.84      | 6             | 3.50      | 3.65       | 2.17      | -         | 3.25       | 6                  | -     | 6xM12 | -       | 1/2-13  | 1.34      | 2.09      | 70.55           |
| 9.84      | 8             | 3.50      | 3.65       | 2.99      | -         | 4.37       | 6                  | -     | 6xM16 | -       | 5/8-11  | 1.34      | 2.09      | 70.55           |
| 12.40     | 6             | 3.79      | 3.99       | 4.06      | 5.25      | -          | 6                  | 6xM12 | -     | 1/2-13  | -       | 1.69      | 2.24      | 121.25          |
| 12.40     | 8             | 3.79      | 3.99       | 3.15      | -         | 4.37       | 6                  | -     | 6xM16 | -       | 5/8-11  | 1.69      | 2.24      | 121.25          |
| 15.75     | 6             | 4.25      | 4.60       | 4.06      | 5.25      | -          | 6                  | 6xM12 | -     | 1/2-13  | -       | 2.17      | 2.64      | 202.83          |
| 15.75     | 8             | 4.25      | 4.60       | 5.35      | 6.75      | -          | 6                  | 6xM16 | -     | 5/8-11  | -       | 2.17      | 2.64      | 202.83          |
| 15.75     | 11            | 4.25      | 4.60       | 5.12      | -         | 6.50       | 6                  | -     | 6xM20 | -       | 3/4-10  | 2.17      | 2.64      | 202.83          |
| 19.69     | 8             | 4.69      | 5.11       | 5.35      | 6.75      | -          | 6                  | 6xM16 | -     | 5/8-11  | -       | 2.36      | 3.11      | 352.74          |
| 19.69     | 11            | 4.69      | 5.11       | 7.48      | 9.25      | -          | 6                  | 6xM20 | -     | 3/4-10  | -       | 2.36      | 3.11      | 352.74          |
| 24.80     | 11            | 5.08      | 5.52       | 7.48      | 9.25      | -          | 6                  | 6xM20 | -     | 3/4-10  | -       | 2.76      | 3.43      | 628.32          |
| 24.80     | 15            | 5.08      | 5.52       | 9.92      | 13.00     | -          | 6                  | 6xM24 | -     | 7/8-9   | -       | 2.76      | 3.43      | 628.32          |

Larger diameters available on page 82-93!

3515



## Standard accessories



1 Set of hard top jaws



1 Set of hard master jaws



1 Wrench

Spare parts 99-141

Technical data 142-148

| Type        | Code No.   |
|-------------|------------|
| 3515-6"-5   | 7-821-0615 |
| 3515-8"-4   | 7-821-0814 |
| 3515-8"-5   | 7-821-0815 |
| 3515-8"-6   | 7-821-0816 |
| 3515-10"-5  | 7-821-1015 |
| 3515-10"-6  | 7-821-1016 |
| 3515-10"-8  | 7-821-1018 |
| 3515-12"-6  | 7-821-1226 |
| 3515-12"-8  | 7-821-1228 |
| 3515-16"-6  | 7-821-1626 |
| 3515-16"-8  | 7-821-1628 |
| 3515-16"-11 | 7-821-1629 |
| 3515-20"-8  | 7-821-2028 |
| 3515-20"-11 | 7-821-2029 |
| 3515-25"-11 | 7-821-2529 |
| 3515-25"-15 | 7-821-2530 |

3514

3515