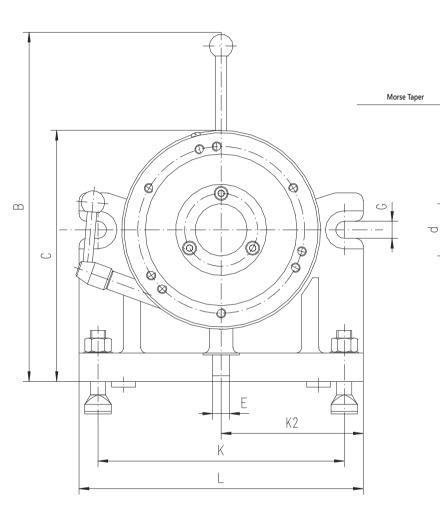
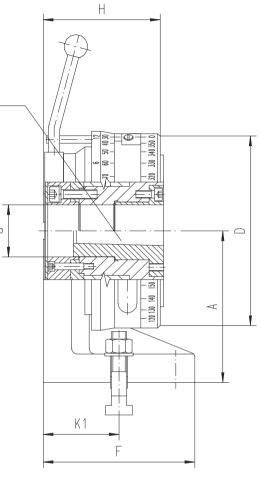
## BISON

## 1 2 3 4 5 6



- Simple and compact design provides for three types of indexing:
  1) basic indexing which is done by means of catch device in 2, 3, 4, 6, 8, 12 and 24 divisions
- 2) angular indexing which can be performed through sleeve with scale graduated in 360° in 1° increment
- alternative indexing which can be performed by means of catch device and specified changeable dividing plate (with Z=13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23 or 24 units number of divisions). To obtain required number of divisions replace Z=24 plate with one of the above specified plates.
- Indexing accuracy 2'
- True run-out of tapered centre bore 0.02mm
- Squareness (base to chuck) 0.02mm
- Parallelism over face 0.02mm
- Concentricity of mounting flange with precision or standard chuck 0.03 ÷ 0.06mm
- Dividing plate made of high quality alloy steel, hardened and ground
- Body made of cast iron
- Designed for equal or unequal precision indexing in milling, drilling and related machining operations
- Chuck not inluded





	Code No. (with chuck)*	Туре					d	Morse									Permissible weight of workpieces									
Code No. (no chuck)			A	в	с	D			E	F	G	н	к	к1	L К2	L	with chuck		without chuck		Weight	Please select an appropriate chuck:				
								Taper									without support	with support	without support	with support	5	Solid jaws	2-piece jaws		Page	
				[mm]							[mm]					[da		N]		[lbs]	3274 (7-811)	3275 (7-812)	3-jaw, cast iron body	33		
7-609-014	-	5901-100	100	256	167.5	125	38.5	3	18	130	14	109.5	185	65	107.5	215	20	40	30	60	30.9	3574 (7-817)	3575 (7-813)	3-jaw, steel body	32	
7-609-016	7-609-006	5901-125	125	301	210.0	160	42	3	18	140	14	108.5	215	70	122.5	245	30	60	40	70	50.7	3674 (7-815)	3675 (7-814)	4-jaw, cast iron body	45	
7-609-018	7-609-008	5901-160	160	382	265.0	200	55	4	18	160	18	123.5	260	80	150.0	300	35	70	51	86	90.4	3774 (7-844)	3775 (7-814)	4-jaw, steel body	44	
A - For tailstoo	A - For tailstock D - For chuck * - 7-812 chuck included																									