

- Simple and compact design provides for three types of indexing: 1) basic indexing - which is done by means of catch device in 2 , $3,4,6,8,12$ and 24 divisions

2) angular indexing - which can be performed through sleeve with scale graduated in $360^{\circ}$ in $1^{\circ}$ increment
3) alternative indexing - which can be performed by means of catch device and specified changeable dividing plate (with $\mathrm{Z}=13,14$, $15,16,17,18,19,20,21,22,23$ or 24 units number of divisions). To obtain required number of divisions replace $\mathrm{Z}=24$ plate with one of the above specified plates

- Indexing accuracy 2

True run-out of tapered centre bore 0.02 mm

- Squareness (base to chuck) 0.02 mm
- Parallelism over face 0.02 mm
- Concentricity of mounting flange with precision or standard chuck $0.03 \div 0.06 \mathrm{~mm}$
Dividing plate made of high quality alloy steel, hardened and ground
- Body made of cast iron
- Designed for equal or unequal precision indexing in milling, drilling and related machining operations
and related machin

| Please select an appropriate chuck: |  |  |  |  |
| :---: | :---: | :--- | :--- | :---: |
| Solid jaws | 2-piece jaws |  | Page |  |
| $3274(7-811-\ldots)$ | $3275(7-812 \ldots)$ | 3-jaw, cast iron body | 33 |  |
| $3574(7-817-\ldots)$ | $3575(7-813-\ldots)$ | 3-jaw, steel body | 32 |  |
| $3674(7-815-\ldots)$ | $3675(7-814-\ldots)$ | 4-jaw, cast iron body | 45 |  |
| $3774(7-844-\ldots)$ | $3775(7-814-\ldots)$ | 4-jaw, steel body | 44 |  |
|  |  |  |  |  |

A-For tailstock D-For chuck *-7-812 $\ldots$, chuck included

