

1

2

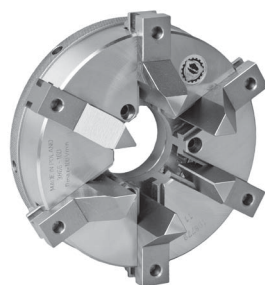
3

4

5

6

3866



Standard accessories



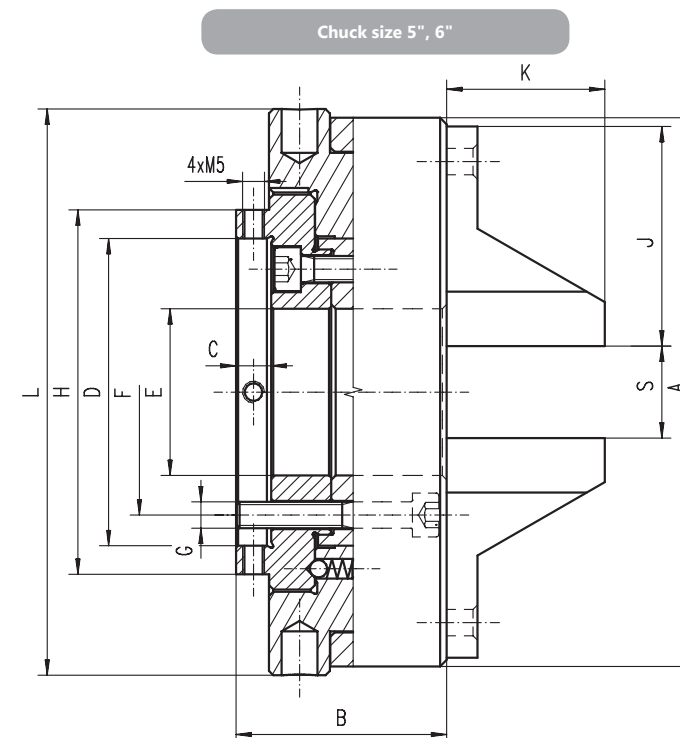
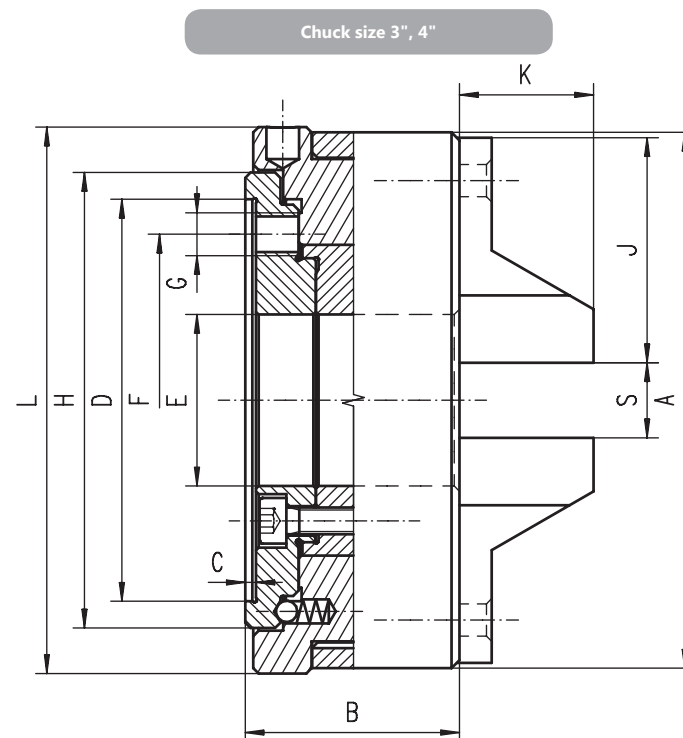
1 Set of hard solid jaws



1 Operating lever

Spare parts 99-141

Technical data 142-148



- Lever scroll chuck is specially designed for grinding twist drills and other cutting tools
- Fine adjustment in Ø 5" and 6" to the required concentricity by means of 4 radially arranged adjusting screws

Code No.	Type
7-869-0300	3866-3"
7-869-0400	3866-4"
7-869-0500	3866-5"
7-869-0600	3866-6"

A [in]	B [in]	C [in]	D [in]	E [in]	F [in]	G	H [in]	J [in]	K [in]	L [in]	S [in]	Length of the operating lever [in]	Weight [lbs]
3.15	1.38	0.06	1.89	0.94	1.54	3xM6	2.05	1.38	0.87	3.23	0.04 - 0.91	3.94	4.41
3.94	1.57	0.08	2.95	1.26	2.44	3xM8	3.35	1.65	0.98	4.02	0.06 - 1.22	4.92	6.17
4.92	1.89	0.31	2.76	1.50	2.20	3xM6	3.27	1.97	1.42	5.08	0.08 - 1.46	6.30	8.82
6.30	2.05	0.31	3.09	2.05	2.56	3xM6	3.78	2.28	1.42	6.46	0.12 - 2.01	7.87	15.43