

| Chuck size<br>[in] | For Type  |
|--------------------|-----------|
|                    | 43**      |
| 3"                 | 7-890-603 |
| 3-1/2"             | 7-890-603 |
| 4"                 | 7-890-604 |
| 5"                 | 7-890-606 |
| 6"                 | 7-890-606 |
| 8"                 | 7-890-608 |
| 10"                | 7-890-610 |
| 12"                | 7-890-612 |
| 16"                | 7-890-616 |
| 20"                | 7-890-620 |
| 25"                | 7-890-625 |
| 32"                | 7-890-632 |
| 40"                | 7-890-640 |
| 49"                | 7-890-649 |

**OPERATING SCREW**


For Independent Chucks

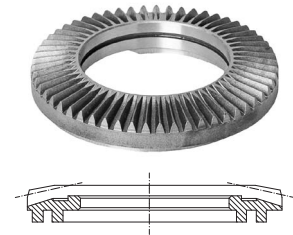
| Chuck size<br>[in] | For Type               |
|--------------------|------------------------|
|                    | 4505, 4605, 4705, 4805 |
| 10"                | 7-891-4120             |
| 12"                | 7-891-412              |
| 16"                | 7-891-416              |
| 20"                | 7-891-420              |
| 25"                | 7-891-425              |
| 32"                | 7-891-432              |



For Combination Chucks

| Chuck size<br>[in] | For Type                                 |                  |           |           |
|--------------------|------------------------------------------|------------------|-----------|-----------|
|                    | 3105, 32**, 36**, 4505, 4605, 4705, 4805 | 35**, 37**, 38** | 3295      | 3286      |
| 2"                 | -                                        | -                | -         | 7-887-002 |
| 2-1/3"             | -                                        | -                | -         | 7-887-003 |
| 3"                 | 7-887-303                                | 7-887-503        | -         | -         |
| 4"                 | 7-887-304                                | 7-887-504        | -         | -         |
| 5"                 | 7-887-305                                | 7-887-505        | -         | -         |
| 6"                 | 7-887-306                                | 7-887-506        | -         | -         |
| 8"                 | 7-887-308                                | 7-887-508        | -         | -         |
| 10"                | 7-887-310                                | 7-887-510        | -         | -         |
| 12"                | 7-887-312                                | 7-887-512        | -         | -         |
| 16"                | 7-887-316                                | 7-887-516        | 7-887-216 | -         |
| 20"                | 7-887-320                                | 7-887-520        | 7-887-220 | -         |
| 25" *              | 7-887-325                                | 7-887-525        | 7-887-226 | -         |
| 32"                | 7-887-332                                | 7-887-532        | -         | -         |
| 40"                | 7-887-340                                | 7-887-540        | -         | -         |

\* For chucks 3295-26"

**SCROLL PLATE**

 For Type  
3105, 32\*\*, 36\*\*, 35\*\*, 37\*\*, 38\*\*, 3286,  
3286, 3295, 4505, 4605, 4705, 4805

| Chuck size<br>[in] | For Type                                 |                  |           |           |
|--------------------|------------------------------------------|------------------|-----------|-----------|
|                    | 3105, 32**, 36**, 4505, 4605, 4705, 4805 | 35**, 37**, 38** | 3295      | 3975      |
| 3"                 | 7-886-303                                | 7-886-303        | -         | -         |
| 4"                 | 7-886-304                                | 7-886-304        | -         | -         |
| 5"                 | 7-886-305                                | 7-886-505        | -         | 7-886-505 |
| 5-1/2"             | -                                        | -                | -         | 7-886-515 |
| 6"                 | 7-886-306                                | 7-886-506        | -         | 7-886-506 |
| 8"                 | 7-886-308                                | 7-886-508        | -         | -         |
| 10"                | 7-886-310                                | 7-886-510        | -         | -         |
| 12"                | 7-886-312                                | 7-886-512        | -         | -         |
| 16"                | 7-886-316                                | 7-886-516        | 7-886-216 | -         |
| 20"                | 7-886-320                                | 7-886-520        | 7-886-220 | -         |
| 25" *              | 7-886-325                                | 7-886-525        | 7-886-226 | -         |
| 32"                | 7-886-332                                | 7-886-532        | 7-886-232 | -         |
| 40"                | 7-886-340                                | 7-886-540        | -         | -         |

\* For chucks 3295-26"

**PINION**

 For Type  
3105, 3200, 3600, 4500, 4600, 4700,  
4800, 35\*\*, 37\*\*, 38\*\*, 3295

| Chuck size<br>[in] | For Type  |
|--------------------|-----------|
|                    | 43**      |
| 3"                 | 7-890-703 |
| 3-1/2"             | 7-890-703 |
| 4"                 | 7-890-704 |
| 5"                 | 7-890-706 |
| 6"                 | 7-890-706 |
| 8"                 | 7-890-708 |
| 10"                | 7-890-710 |
| 12"                | 7-890-712 |
| 16"                | 7-890-716 |
| 20"                | 7-890-720 |
| 25"                | 7-890-725 |
| 32"                | 7-890-732 |
| 40"                | 7-890-736 |
| 49"                | 7-890-736 |

**THRUST BEARING**


For Independent Chucks

| Chuck size<br>[in] | Hole dia<br>[in] | For Type      |
|--------------------|------------------|---------------|
|                    |                  | 4317, 4347 HD |
| 16"                | 5.3              | 7-890-6163    |
| 16"                | 6.5              | 7-890-6165    |
| 20"                | 5.3              | 7-890-6203    |
| 20"                | 6.5              | 7-890-6205    |
| 20"                | 8.5              | 7-890-6208    |
| 25"                | 10.5             | 7-890-6257    |
| 25"                | 12.5             | 7-890-6259    |
| 28"                | 10.5             | 7-890-6277    |
| 28"                | 12.5             | 7-890-6279    |
| 32"                | 10.5             | 7-890-6327    |
| 32"                | 12.5             | 7-890-6329    |
| 40"                | 20.86            | 7-890-6420    |
| 40"                | 22.05            | 7-890-6421    |

**OPERATING SCREW**


For HD Oil Country Chucks

| Chuck size<br>[in] | For Type      |
|--------------------|---------------|
|                    | 4317, 4347 HD |
| 16"                | 7-890-7165    |
| 20"                | 7-890-7165    |
| 25"                | 7-890-7255    |
| 28"                | 7-890-7255    |
| 32"                | 7-890-7325    |
| 40"                | 7-890-7405    |

**THRUST BEARING**


For HD Oil Country Chucks